



MINOLTA

Parts Manual

The essentials of imaging

ZK-2

PREFACE

1. The part numbers listed in Parts Manual are those which were assigned to the parts making up the machine at the time machine was originally introduced onto the market.
2. Parts whose INDEX numbers are shown white against a black background in the illustration are those to be used in only certain market areas. These part numbers are given in the lower half part of the list section. Check the SFIX No. listed in SFIX CHART on page II to find which part number is applicable to your own area.
3. Parts whose INDEX numbers are shown black against a white background in the illustration are those to be used in all market areas. These parts are listed on the upper half part of the list section.
4. If "NS" follows a part number given in the list section, it indicates that we do not keep a stock of the part. The part is not required for ordinary service jobs, either.
5. If "RP" is shown in the REC column of the list section, it indicates that the part is functionally important.
6. In the exploded views in this Parts Manual the parts (Screws & Washes, etc...) which are indicated with a "four-digit" numbers are listed in numerical order in the section "SCREWS AND WASHERS". Please check these "four-digit" numbers with the part numbers ("ten-digit" numbers) which should be used for ordering the part.
7. All part numbers consist of "ten-digit" which should all be quoted when ordering a part. The price of parts can be obtained by referring to the "Parts Price List" which is separately issued.
8. All information contained in this parts manual is subject to change.

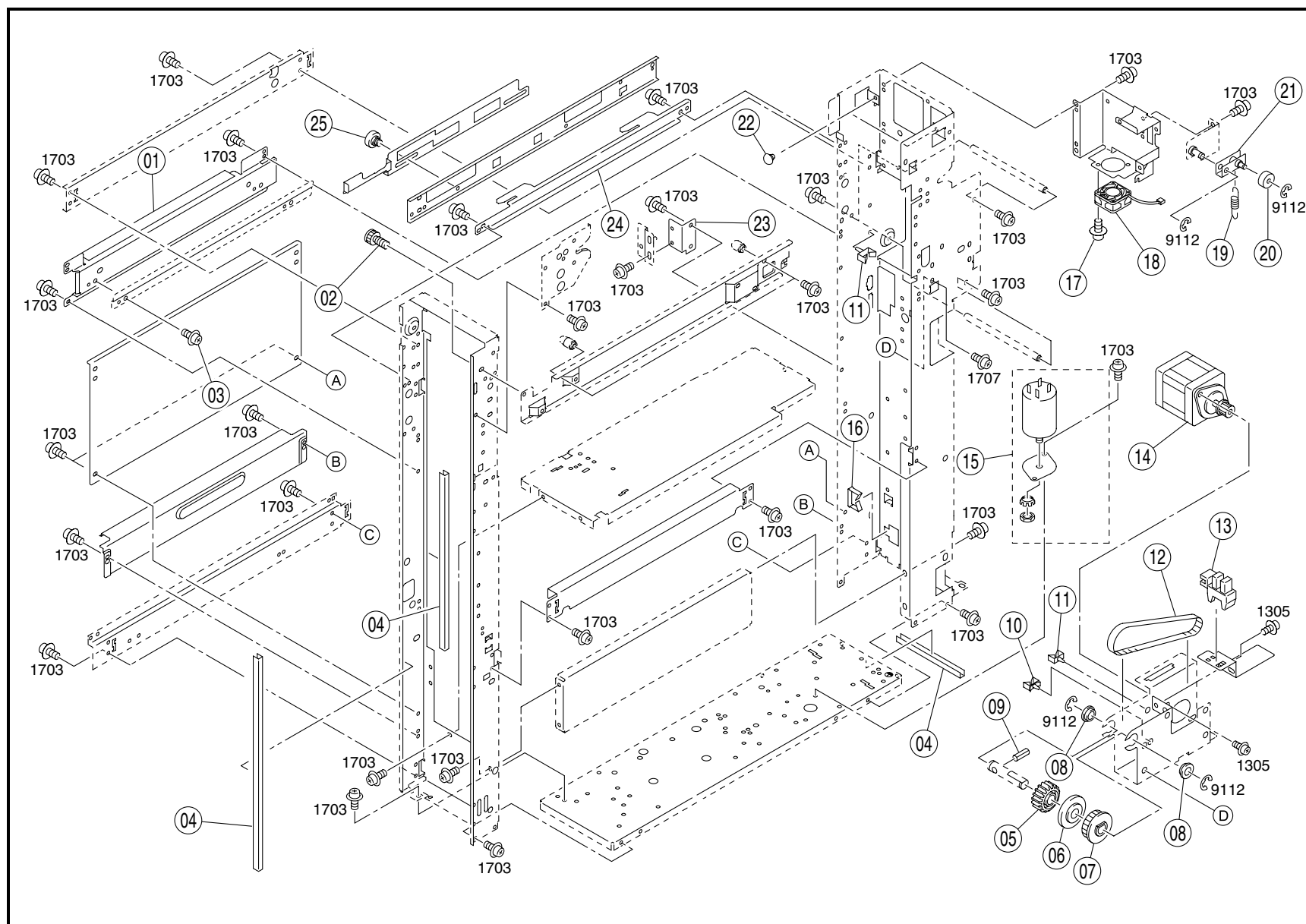
SFIX CHART

SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE	SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE
611	JAPAN	-	-	METRIC	613	S AFRICA/AUSTRALIA/ HONG KONG/KOREA	-	-	METRIC
612	USA/CANADA	-	-	INCH	614	EUROPE/RUSSIA	-	-	METRIC

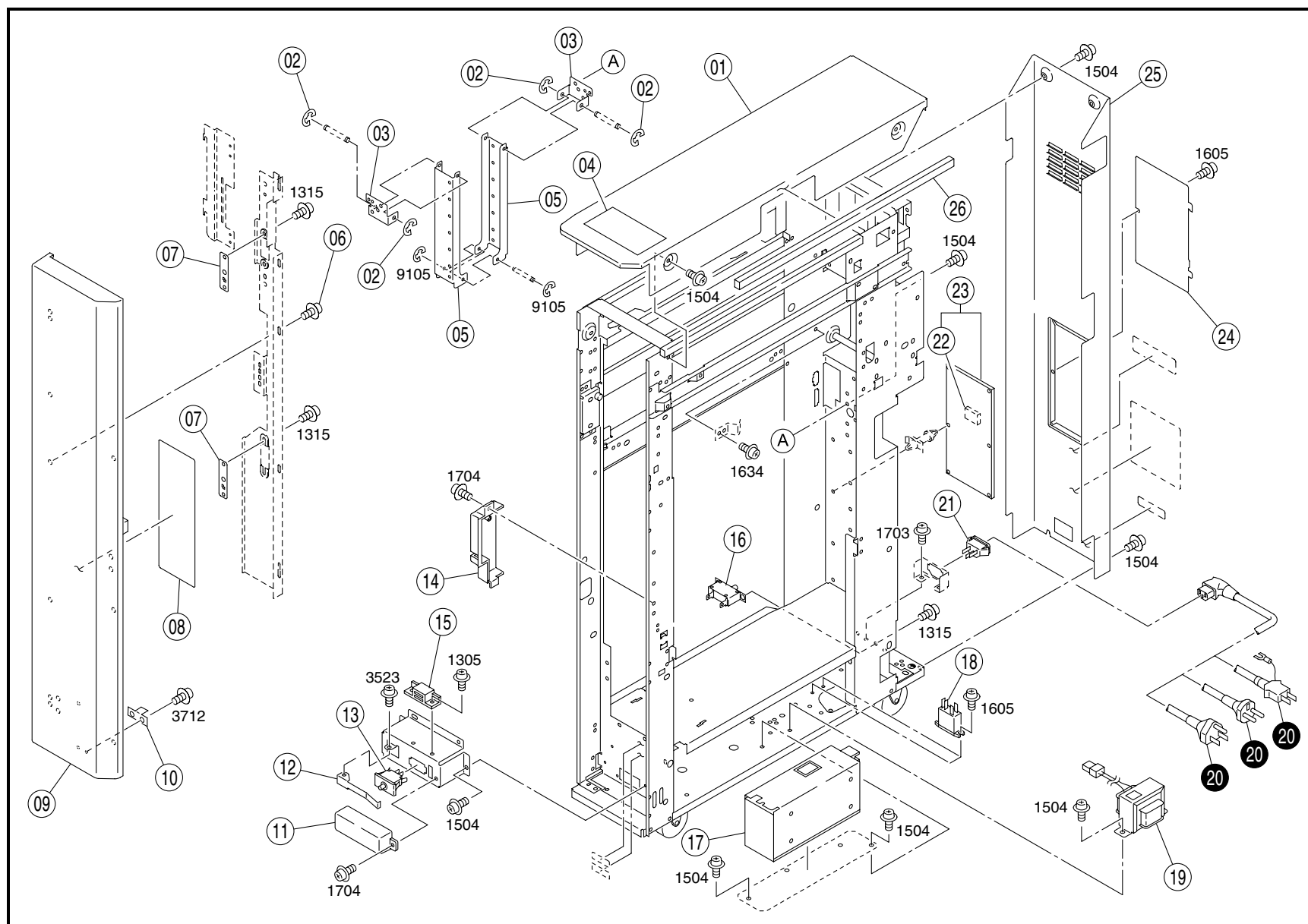
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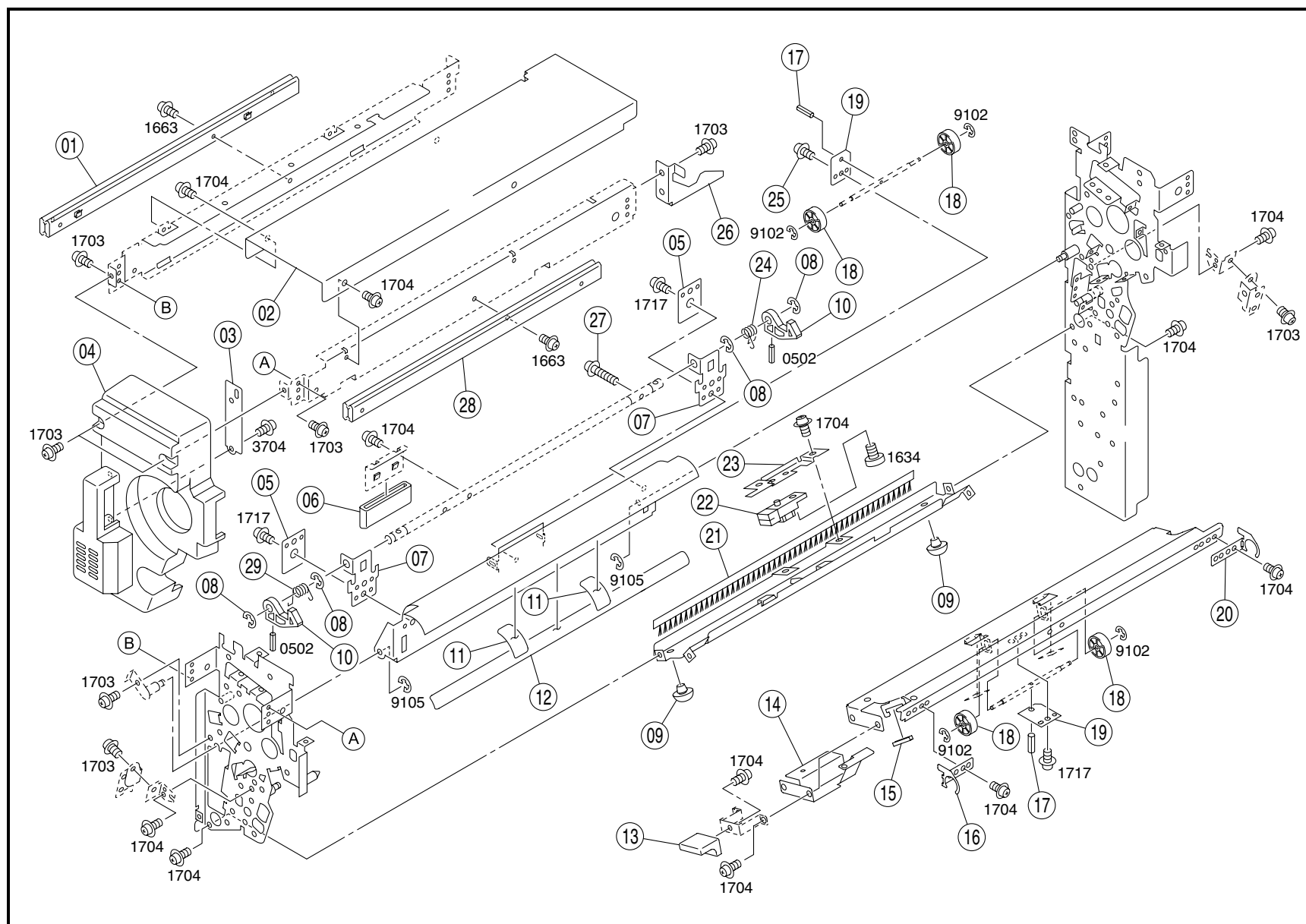
MAY 2002



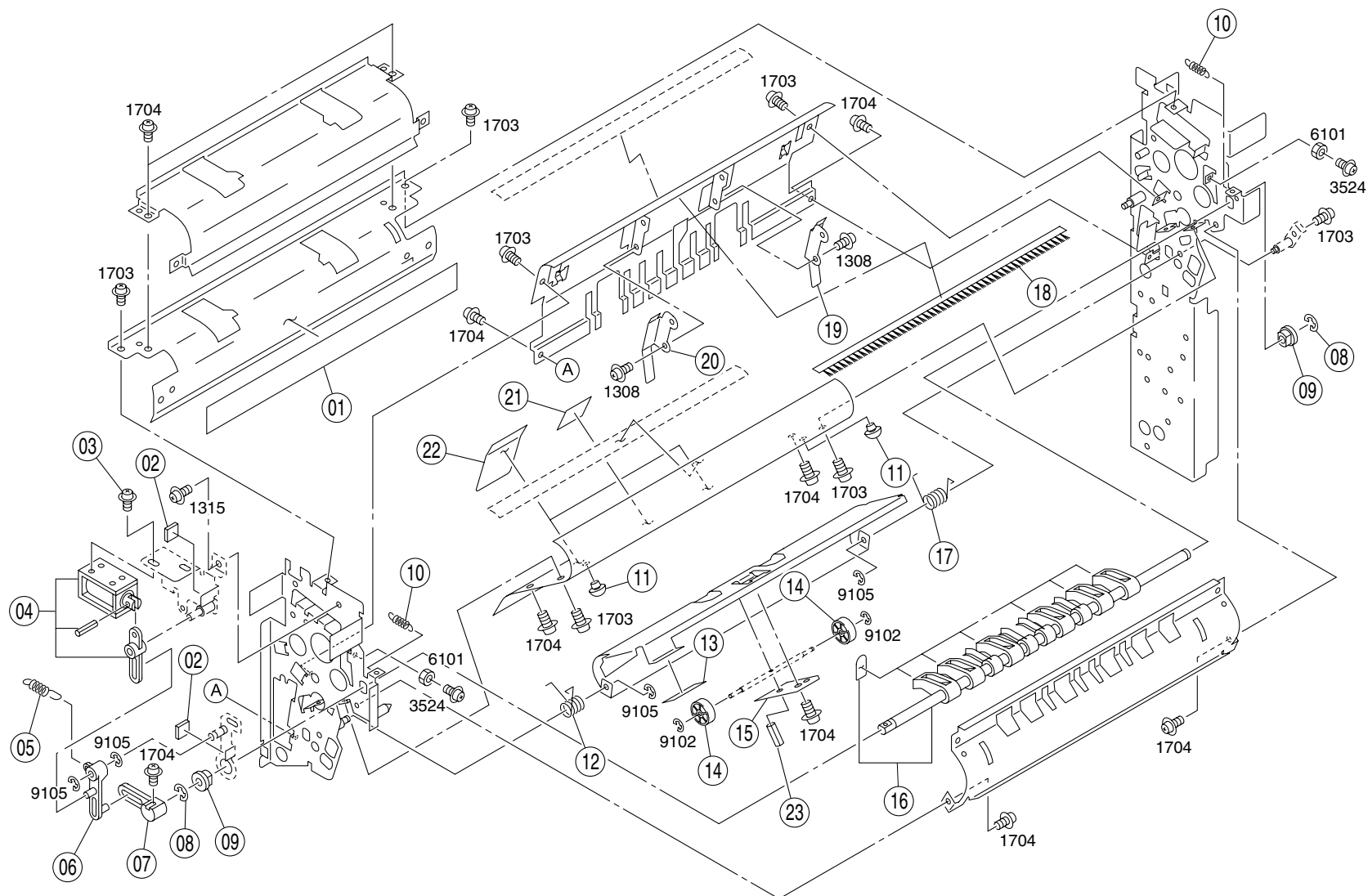
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4380-1068-01	GUIDE		1	19	4014-1071-01	TENSION SPRING		1
02	4014-2527-01	SCREW		3	20	4014-1010-01	ROLLER		1
03	4380-1230-01	SCREW		2	21	4380-1052-01	LEVER		1
04	4380-1249-01	EDGE COVER		3	22	4014-1060-01	STOPPER RUBBER		2
05	4014-2603-01	GEAR 21T		1	23	4380-1079-01	POSITIONING PLATE		1
06	4014-2596-01	POSITIONING ROLLER		1	24	4380-1057-01	BRACKET		1
07	4014-2582-01	PULLEY		1	25	4014-2523-01	SCREW		2
08	4014-1624-01	BALL BEARING		2					
09	4380-1244-01	PIN		1					
10	4474-6756-01	WIRING SADDLE		1					
11	4474-6755-01	WIRING SADDLE		2					
12	4014-2592-01	PUNCH ROCKING BELT		1					
13	4014-2529-01	PHOTO SENSOR		1					
14	4014-2533-01	MOTOR		1					
15	4014-1770-01	NOISE FILTER		1					
16	4380-1250-01	WIRING SADDLE		1					
17	4024-2158-01	SCREW		2					
18	4014-2605-01	FAN MOTOR		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



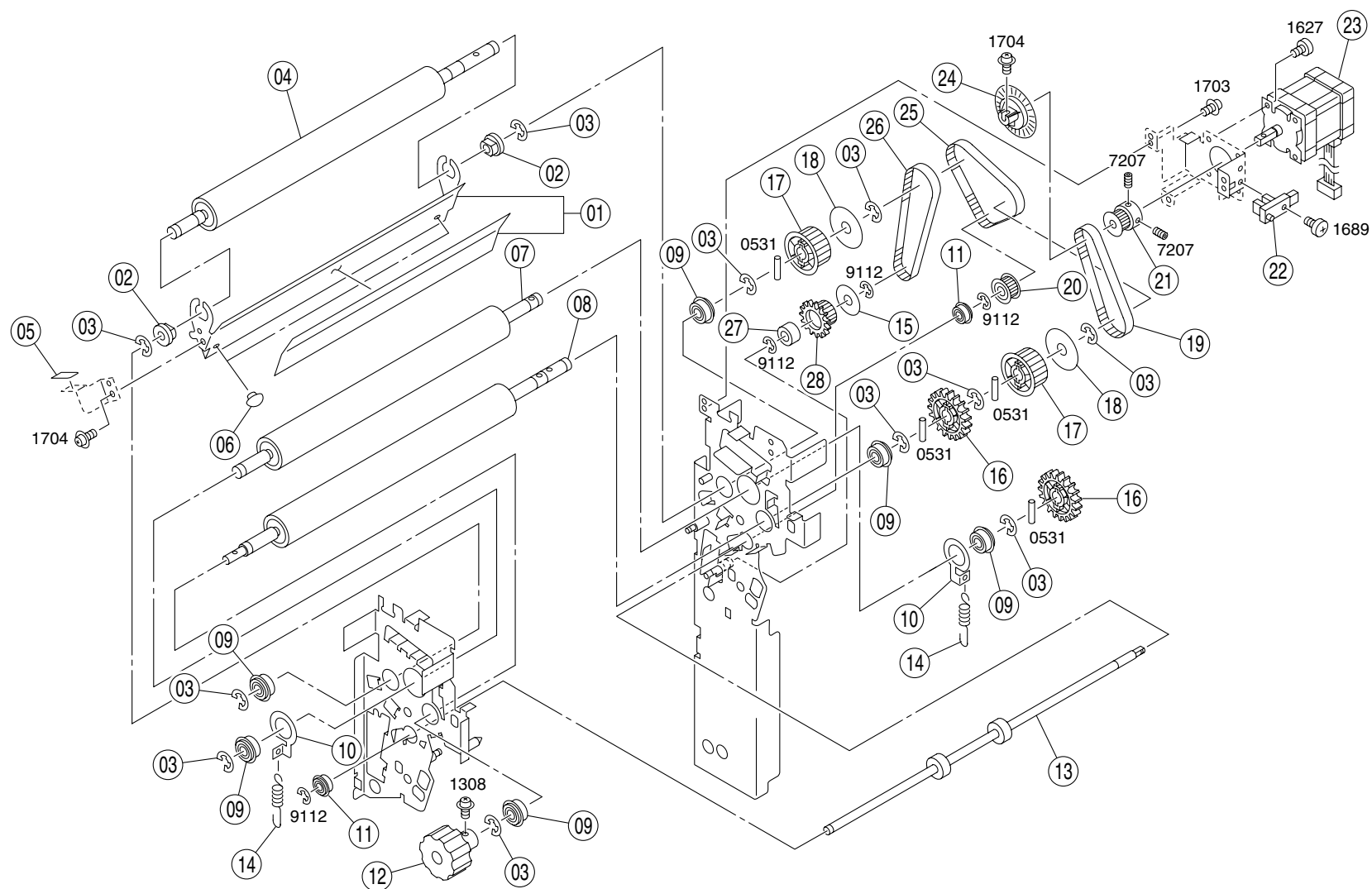
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4380-1050-01	TOP COVER		1	19	4014-2492-01	COIL		1
02	4594-2210-01	RETAINING RING		4	21	4380-1053-01	PLUG		1
03	4380-1083-01	BRACKET		2	22	4380-1120-01	IC		1
04	4014-2623-01	LABEL		1	23	4380-1251-01	CONTROL BOARD		1
05	4380-1082-01	GUIDE ARM		2	24	4380-1048-01	PANEL		1
06	4380-1231-01	SCREW		4	25	4380-1051-01	REAR COVER		1
07	4380-1064-01	BRACKET		2	26	4014-2534-01	SPONGE		1
08	4380-1121-01	LABEL		1					
09	4380-1049-01	DOOR		1					
10	4014-1239-01	ACTUATOR		1					
11	4380-1010-01	LID		1					
12	4014-1242-01	ACTUATOR		1					
13	4014-2491-01	DOOR SWITCH		1					
14	4014-1249-01	COVER		1					
15	4024-2401-01	MAGNET		1					
16	4014-2594-01	CIRCUIT BREAKER		1					
17	4014-2479-01	DC POWER SOURCE		1					
18	4014-2303-01	RELAY		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
20	4014-2606-01	POWER CORD		1	611				
20	4014-2607-01	POWER CORD		1	612, 613				
20	4014-2608-01	POWER CORD		1	614				



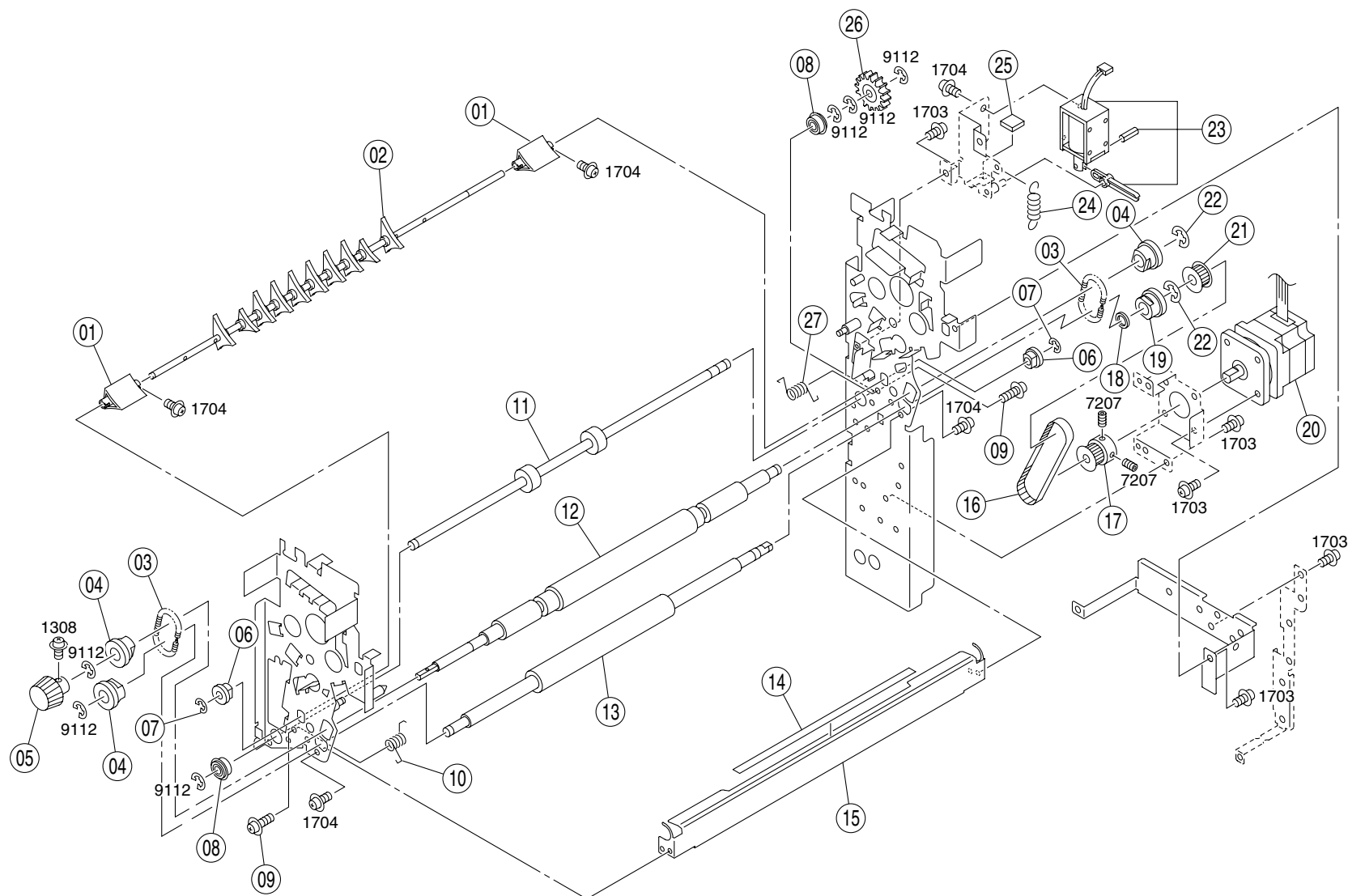
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01	4380-1081-01	RAIL		1	19	4380-1012-01	SPRING		2
02	4380-1093-01	COVER		1	20	4014-2554-01	HINGE PLATE/REAR		1
03	4380-1063-01	COVER		1	21	4380-1033-01	NEUTRALIZING BRUSH		1
04	4380-1014-01	COVER		1	22	4024-2030-01	PHOTO INTERRUPTER		1
05	4380-1028-01	SPRING		2	23	4380-1100-01	BRACKET		1
06	4014-1589-01	KNOB		1	24	4380-1027-01	SPRING		1
07	4380-1096-01	PLATE		2	25	4014-4013-01	SCREW		1
08	4594-2210-01	RETAINING RING		4	26	4380-1089-01	LOCKING CAM		1
09	4014-1007-01	STOPPER RUBBER		2	27	4380-1207-01	SCREW		1
10	4014-2072-01	LOCK CLAW		2	28	4380-1080-01	RAIL		1
11	4380-1101-01	GUIDE		2	29	4380-1026-01	SPRING		1
12	4380-1094-01	GUIDE		1					
13	4014-1722-01	KNOB		1					
14	4380-1067-01	REINFORCE PLATE		1					
15	4380-1248-01	EDGE COVER		1					
16	4014-2553-01	HINJE PLATE/FRONT		1					
17	4380-1241-01	PIN		2					
18	4014-1241-01	ROLLER		4					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



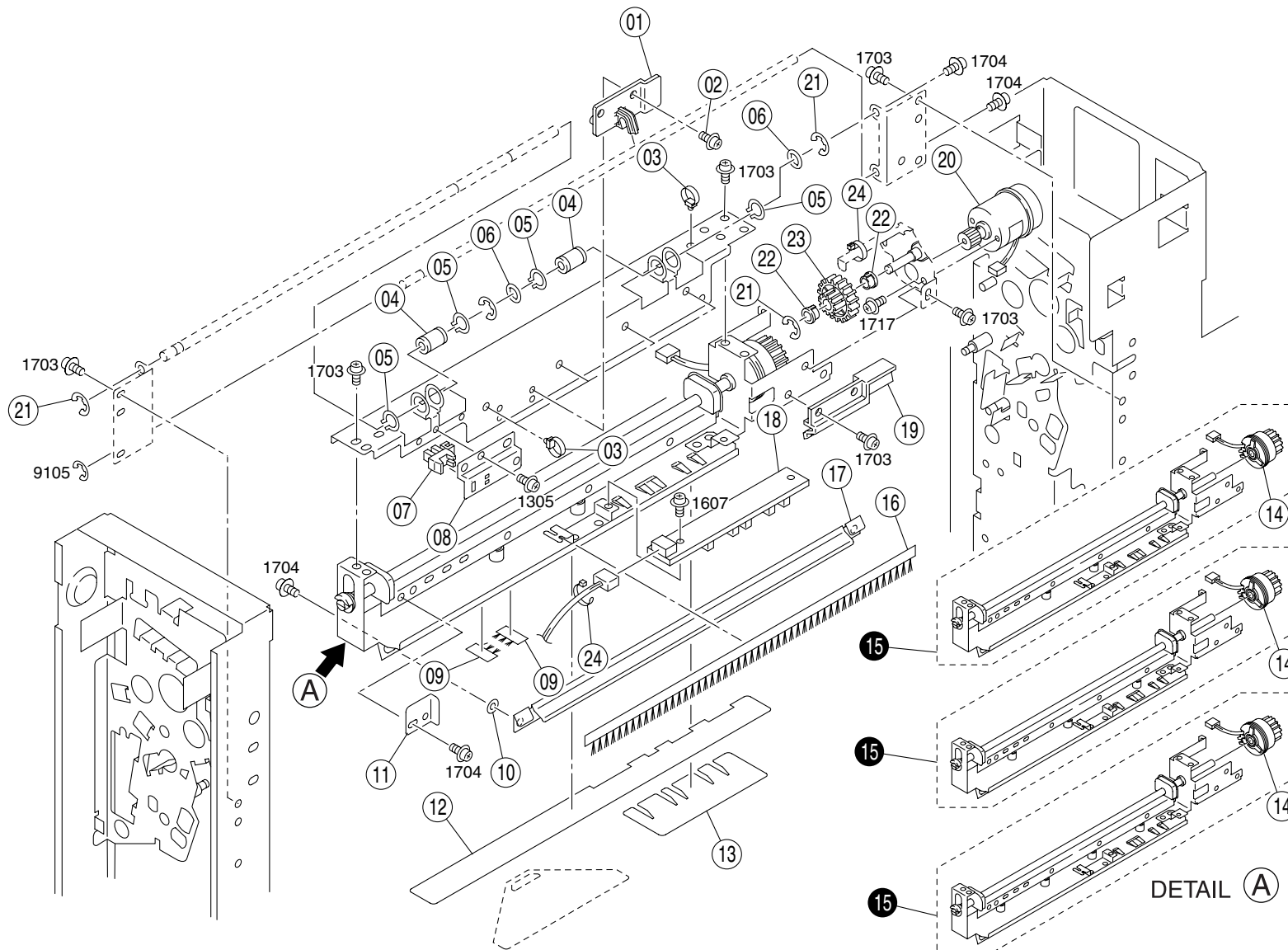
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4380-1104-01	GUIDE		1	19	4380-1109-01	ADJUSTING PLATE		1
02	4014-1247-01	SPONGE		2	20	4380-1107-01	ADJUSTING PLATE		1
03	4380-1204-01	SCREW		2	21	4380-1108-01	SHIELD PLATE		1
04	4380-1035-01	SOLENOID ASSY		1	22	4380-1102-01	GUIDE		2
05	4380-1032-01	SPRING		1	23	4380-1241-01	PIN		1
06	4380-1105-01	SOLENOID ACCESSORY		1					
07	4380-1106-01	SOLENOID ACCESSORY		1					
08	4594-2210-01	RETAINING RING		2					
09	4014-2522-01	BUSHING		2					
10	4380-1031-01	SPRING		2					
11	4014-1007-01	STOPPER RUBBER		2					
12	4380-1021-01	SPRING		1					
13	4014-2610-01	HANDLE LABEL B		1					
14	4014-1241-01	ROLLER		2					
15	4380-1012-01	SPRING		1					
16	4380-1036-01	LEVER		1					
17	4380-1022-01	SPRING		1					
18	4014-2573-01	NEUTRALIZING BRUSH		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



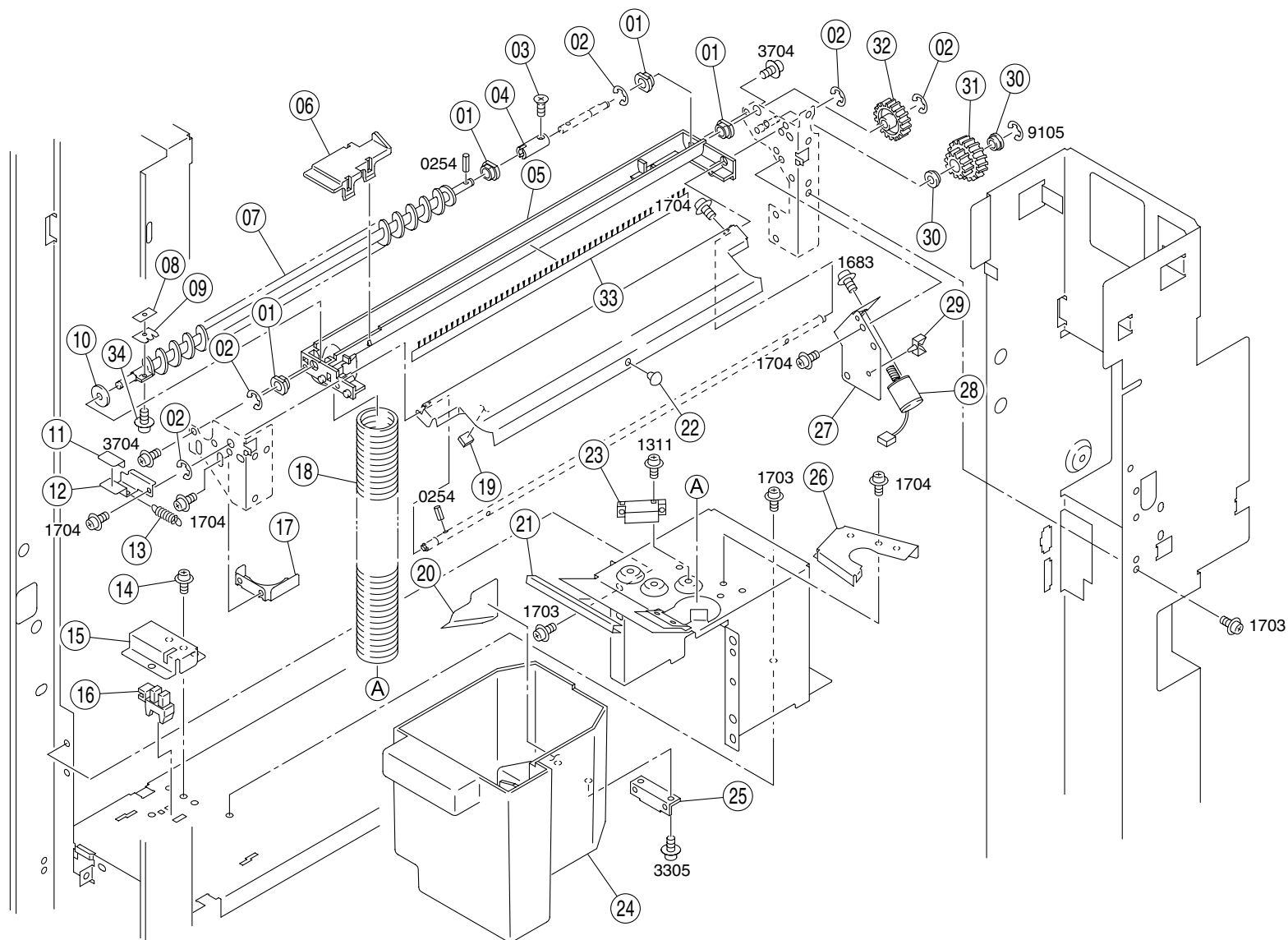
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4380-1095-01	GUIDE PLATE		1	19	4380-1044-01	BELT		1
02	4014-2172-01	BUSHING		2	20	4014-1281-01	PULLEY 24T		1
03	4380-1234-01	RETAINING RING		11	21	4014-2584-01	PULLEY T24		1
04	4380-1017-01	ROLLER		1	22	4024-2098-01	PHOTO INTERRUPTER		1
05	4594-2199-01	LABEL		1	23	4380-1004-01	MORTOR		1
06	4014-1007-01	STOPPER RUBBER		2	24	4380-1029-01	MORTOR ACCESSORY		1
07	4380-1016-01	ROLLER		1	25	4380-1042-01	BELT		1
08	4380-1015-01	ROLLER		1	26	4380-1043-01	BELT		1
09	4014-2614-01	BUSHING		6	27	4380-1006-01	BUSHING		1
10	4380-1092-01	PLATE		2	28	4014-2586-01	PULLEY T24/30		1
11	4014-2604-01	BUSHING(BEARING)		2					
12	4014-1192-01	KNOB		1					
13	4380-1030-01	ROLLER		1					
14	4380-1023-01	TENSION SPRING		2					
15	4014-1274-01	WASHER		1					
16	4380-1041-01	GEAR		2					
17	4380-1038-01	PULLEY		2					
18	4380-1098-01	COLLAR		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-2550-01	GUIDE		2	19	4380-1003-01	BUSHING		1
02	4014-2538-01	LEVER 1		1	20	4014-2530-01	MOTOR		1
03	4380-1025-01	SPRING		2	21	4014-1281-01	PULLEY 24T		1
04	4014-2612-01	BUSHING		3	22	4380-1234-01	RETAINING RING		2
05	4014-2531-01	KNOB		1	23	4380-1035-01	SOLENOID ASSY		1
06	4014-2522-01	BUSHING		2	24	4380-1024-01	SPRING		1
07	4594-2210-01	RETAINING RING		2	25	4014-1247-01	SPONGE		1
08	4014-2604-01	BUSHING(BEARING)		2	26	4014-2587-01	GEAR T30		1
09	4014-4020-01	SCREW		2	27	4014-2543-01	TORSION SPRING		1
10	4014-2542-01	TORSION SPRING		1					
11	4380-1020-01	ROLLER		1					
12	4380-1019-01	ROLLER		1					
13	4380-1018-01	ROLLER		1					
14	4014-2552-01	GUIDE SHEET		1					
15	4380-1013-01	GUIDE PLATE		1					
16	4380-1044-01	BELT		1					
17	4014-2584-01	PULLEY T24		1					
18	4380-1034-01	SPACER		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

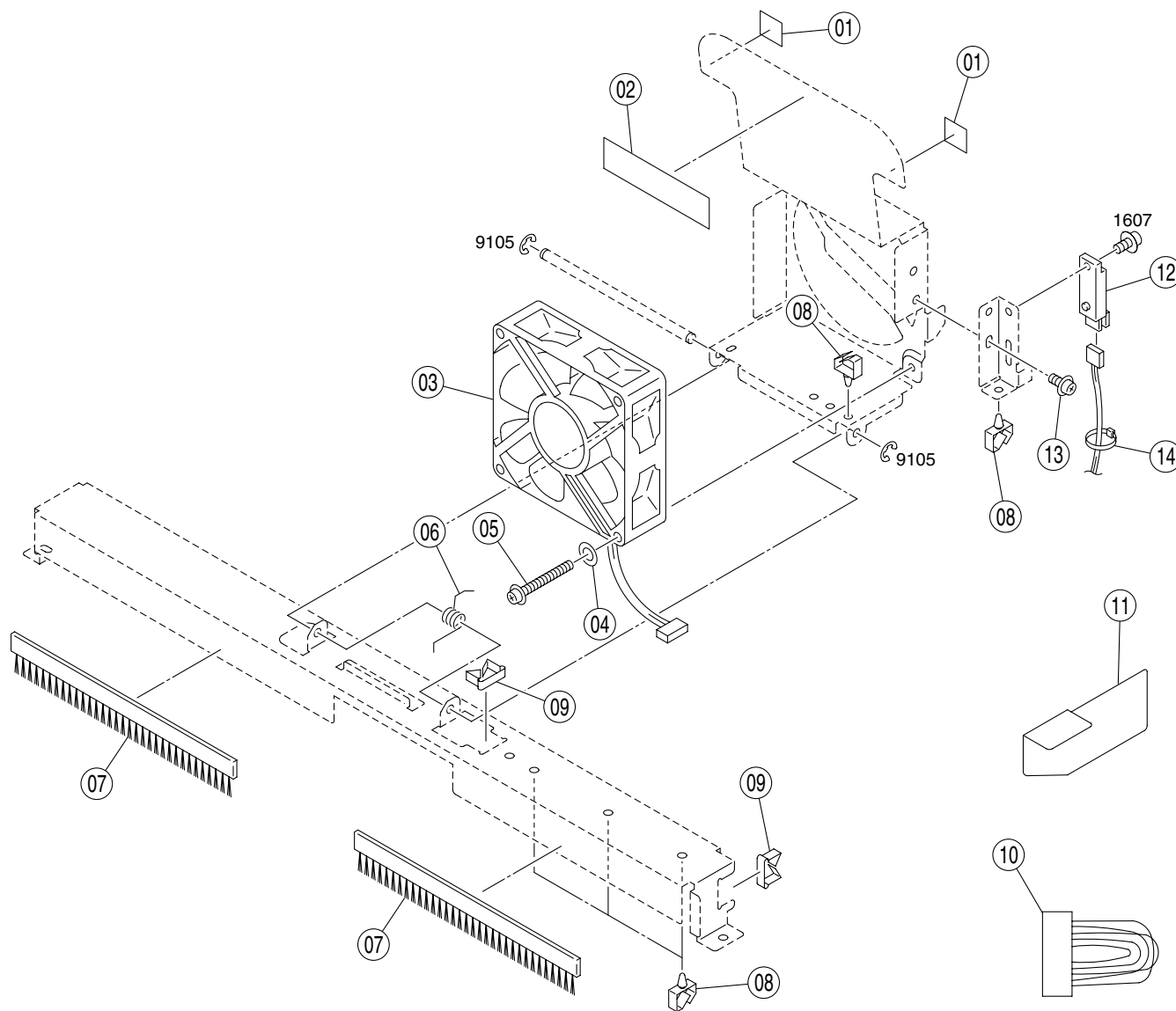


INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-2570-01	GUIDE		1	20	4014-2619-01	MOTOR/GEAR ASSY		1
02	4380-1230-01	SCREW		2	21	4594-2210-01	RETAINING RING		2
03	4380-1246-01	WIRING SADDLE		2	22	4014-2528-01	BUSHING		2
04	4014-2581-01	BUSHING		2	23	4014-2588-01	PUNCH IDLING GEAR		1
05	4380-1240-01	C-RING		4	24	9384-1311-11	CABLE TIE 104L		2
06	4014-2568-01	PROTECTION RUBBER		2					
07	4014-2529-01	PHOTO SENSOR		1					
08	4380-1073-01	BRACKET		1					
09	4014-2574-01	NEUTRALIZING BRUSH		8					
10	4014-2572-01	SPACER		2					
11	4014-2571-01	PUNCH ACTUATOR		1					
12	4014-2576-01	SHEET		1					
13	4014-2578-01	SHEET		1					
14	4014-2595-01	CLUTCH		3					
16	4014-2565-01	NEUTRALIZING BRUSH		1					
17	4014-2561-01	GUIDE PLATE		1					
18	4014-2622-01	PWB-SIZE DETECT		1					
19	4014-2563-01	PUNCH RACK		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
15	4014-3301-01	PUNCH UNIT(2 HOLES)		3	611				
15	4014-3302-01	PUNCH UNIT(3 HOLES)		3	612, 613				
15	4014-3303-01	PUNCH UNIT(4 HOLES)		3	614				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-2532-01	BUSHING		4	19	4380-1103-01	STOPPER		1
02	4594-2210-01	RETAINING RING		5	20	4014-2575-01	PLATE		1
03	4014-4078-01	SCREW		1	21	4380-1248-01	EDGE COVER		1
04	4014-2569-01	COUPLING		1	22	4014-1007-01	STOPPER RUBBER		1
05	4380-1070-01	SCREW ASSY		1	23	4014-1641-01	PHOTO SWITCH		1
06	4014-2562-01	COVER		1	24	4014-2558-01	PUNCH TRASH BOX		1
07	4014-2577-01	CONVEYING SCREW		1	25	4014-1020-01	MAGNET CATCH		1
08	4014-2580-01	HOLD PLATE		1	26	4380-1071-01	COVER		1
09	4014-2579-01	BRUSH		1	27	4380-1077-01	BRACKET		1
10	4014-2564-01	SPACER/A		1	28	4014-2617-01	MOTOR ASSY		1
11	4014-2610-01	HANDLE LABEL B		1	29	4474-6755-01	WIRING SADDLE		1
12	4014-2566-01	ROTARY LEVER		1	30	4014-1578-01	BUSHING		2
13	4014-2567-01	TENSION SPRING		1	31	4014-2589-01	GEAR T18/24		1
14	4380-1230-01	SCREW		2	32	4014-2611-01	CONVEYANCE GEAR T33		1
15	4380-1074-01	COVER		1	33	4014-2573-01	NEUTRALIZING BRUSH		1
16	4014-2529-01	PHOTO SENSOR		1	34	4380-1253-01	SCREW		1
17	4380-1076-01	SET PLATE		1					
18	4014-2559-01	DUCT		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4380-1112-01	PLATE		2	19	4380-1045-01	BELT		1
02	4014-2529-01	PHOTO SENSOR		2	20	4380-1007-01	COLLAR		1
03	4024-2030-01	PHOTO INTERRUPTER		1	21	4014-1611-01	WASHER		1
04	4380-1040-01	PULLEY		4	22	4474-6755-01	WIRING SADDLE		2
05	4380-1047-01	BELT		4	23	4380-1243-01	PIN		2
06	4594-2210-01	RETAINING RING		14	24	4380-1111-01	PLATE		1
07	4380-1039-01	PULLEY		4	25	4380-1113-01	PLATE		1
08	4380-1001-01	ROLL		4	26	4380-1110-01	PLATE		1
09	4380-1114-01	PLATE		1					
10	4380-1037-01	TENSION SPRING		4					
11	4014-1026-01	BUSHING		4					
12	4380-1252-01	PULLEY		2					
13	4380-1046-01	BELT		1					
14	4380-1230-01	SCREW		2					
15	4380-1002-01	MORTOR		1					
16	4380-1009-01	MORTOR		1					
17	4014-1288-01	GEAR 51/21T		1					
18	4380-1008-01	GEAR		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1247-01	SPONGE		2					
02	4383-1007-01	LABEL		1					
03	4383-1004-01	FAN MOTOR		1					
04	4026-1045-01	WASHER		2					
05	4383-1021-01	SCREW		2					
06	4383-1001-01	SPRING		1					
07	4383-1003-01	NEUTRALIZING BRUSH		2					
08	4433-6752-01	WIRING SADDLE		3					
09	4024-2184-01	EDGE COVER		2					
10	4383-1006-01	HARNESS		1					
11	4383-1002-01	PLATE		1					
12	4024-2032-01	PHOTO INTERRUPTER		1					
13	4024-2156-01	SCREW		1					
14	9384-1311-11	CABLE TIE 104L		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY	
4014-1007-01	03	09	2		4014-2573-01	04	18	1		4380-1020-01	06	11	1		4380-1111-01	09	24	1	
4014-1007-01	04	11	2		4014-2573-01	08	33	1		4380-1021-01	04	12	1		4380-1112-01	09	01	2	
4014-1007-01	05	06	2		4014-2574-01	07	09	8		4380-1022-01	04	17	1		4380-1113-01	09	25	1	
4014-1007-01	08	22	1		4014-2575-01	08	20	1		4380-1023-01	05	14	2		4380-1114-01	09	09	1	
4014-1010-01	01	20	1		4014-2576-01	07	12	1		4380-1024-01	06	24	1		4380-1120-01	02	22	1	
4014-1020-01	08	25	1		4014-2577-01	08	07	1		4380-1025-01	06	03	2		4380-1121-01	02	08	1	
4014-1026-01	09	11	4		4014-2578-01	07	13	1		4380-1026-01	03	29	1		4380-1204-01	04	03	2	
4014-1060-01	01	22	2		4014-2579-01	08	09	1		4380-1027-01	03	24	1		4380-1207-01	03	27	1	
4014-1071-01	01	19	1		4014-2580-01	08	08	1		4380-1028-01	03	05	2		4380-1230-01	01	03	2	
4014-1192-01	05	12	1		4014-2581-01	07	04	2		4380-1029-01	05	24	1		4380-1230-01	07	02	2	
4014-1239-01	02	10	1		4014-2582-01	01	07	1		4380-1030-01	05	13	1		4380-1230-01	08	14	2	
4014-1241-01	03	18	4		4014-2584-01	05	21	1		4380-1031-01	04	10	2		4380-1230-01	09	14	2	
4014-1241-01	04	14	2		4014-2584-01	06	17	1		4380-1032-01	04	05	1		4380-1231-01	02	06	4	
4014-1242-01	02	12	1		4014-2586-01	05	28	1		4380-1033-01	03	21	1		4380-1234-01	05	03	11	
4014-1247-01	04	02	2		4014-2587-01	06	26	1		4380-1034-01	06	18	1		4380-1234-01	06	22	1	
4014-1247-01	06	25	1		4014-2588-01	07	23	1		4380-1035-01	04	04	1		4380-1240-01	07	05	4	
4014-1247-01	10	01	2		4014-2589-01	08	31	1		4380-1035-01	06	23	1		4380-1241-01	03	17	2	
4014-1249-01	02	14	1		4014-2592-01	01	12	1		4380-1036-01	04	16	1		4380-1241-01	04	23	1	
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